SXKH 300ES2520

Kategorie Pressen
Typ Prüfung der Form
Marke SXKH
Modell 300ES2520

Kapazität 300Ton 2500x2000 mm



Technische Daten

Gamba Macchine Srl

V.A.T. IT00639540988
C.F./R.I. 01581570171
REA 248813 BS
C.S. 802.165,00 €

Kontakt

+39 030 831096
+39 030 8913312
offerte@gambamacchine.it

Lageplan

Sitz und Lager 1
Via Artigiani, 32 - 25063
Gardone V.T. Brescia - Italia

Lager 2
Via Caduti del lavoro 41, 25030
Coccaglio Brescia - Italia

ARBEITSBEREICH

Größe Ebenen 2500x2000 mm
Abstand zwischen den Säulen 2300 / 2870 mm
Min. Abstand zwischen den Ebenen 400 mm
Max. Abstand zwischen den Ebenen 2500 mm
Max. Gewicht auf oberer Ebene 22000 Kg
Max. Gewicht auf unterer Ebene 42000 Kg
Max. Schließkraft 3000 kN
Max. Öffnungskraft 700 kN
Kippen der unteren Ebene opt. 70 °
Kippen der oberen Ebene 180 °
Drehung untere Ebene opt. 360 °
Anmerkungen Part Make Display Screen Siemens HMI - Germany Computer (PLC) Siemens S7-1200 – Germany Main Servo Motor PHASE – ITALY Servo Drive Delta- Taiwan China Oil Motor Eaton-US Solenoid Valves Vickers – US Relief Valves Vickers – US Seal Rings NOK - Japan Contactor Schneider - France Encoders Kubler - Germany Limit Switches Omron - Japan Safety light Curtain Sick-Germany

CNC

CNC Siemens PLC S7-1200
Messsystem Encoders

Max. Installierte Leistung 30 Kw
Maschinengewicht 61.000 kg
Raumbedarf der Maschine 6800x3000x7300 mm
Anmerkungen 5.1 There are totally four encoders at each corners of the moving base. 5.2 The PLC screen shows the state of how these four encoders working continuously. The data will be shows for the whole strokes; this means the parallelism between two platens can be monitor continuously. 5.3During the mold protection function if the difference is more than the setting, the machine will stop immediately. This means if the employee leave some tools inside mold, when the upper mold touch the tools, the machine will stop immediately. This function will help to protect the mold before damaged.

VORSCHÜBE

Annäherungsgeschwindigkeit 80 mm/sec
Betriebsgeschwindigkeit 8 mm/sec
Anmerkungen Two Mechanical Safety locks at each side to ensure the upper platen can be locked at any position when upper platen goes up or down. This Device is mandatory by EC rules.

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